

Data Sheet

Reference No.:42634

CNC lathe (slant bed)

Brand: HEYLIGENSTAEDT
Model: HEYNUMAT 15 UK/2200
YoM, approx.: 1998 used
Reconditioned:
Controls: CNC controls SIEMENS SINUMERIK 840 C



basic functions

design principle: inclined bed
number of spindles: 1
number of turrets: 1
live positions: yes
number of c-axes: 1

Working Range Turning

swing diameter (max): 670 mm
turning diameter (max): 490 mm
bar diameter (max): 115 mm
workpiece length max.: 2200 mm

main spindle

spindle revolutions (min): 6.3 /min
spindle revolutions (max): 3350 /min
number of gears: 2
drive power S6 40%: 46 kW
drive power S1 100%: 40 kW
spindle torque S6 40%: 1730 Nm
spindle torque S1 100%: 1280 Nm

X/Z slide

Z-axis travel: 2318 mm
X-axis travel: 350 mm
tool fixture: Turret
number of tool positions (total): 16
number of live positions: 8

tailstock

distance betw. centers (max): 2200 mm
sleeve stroke: 140 mm
sleeve diameter: 125 mm
taper: MK 5
holding force (max.): 16 kN
Z-axis travel: 2506 mm

steady

diameter (max): 240 mm

attachments (turning)

tailstock: yes
steadies (number): 1
chip conveyor: yes
European CE standards: yes

Seller:

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Photos & Documents

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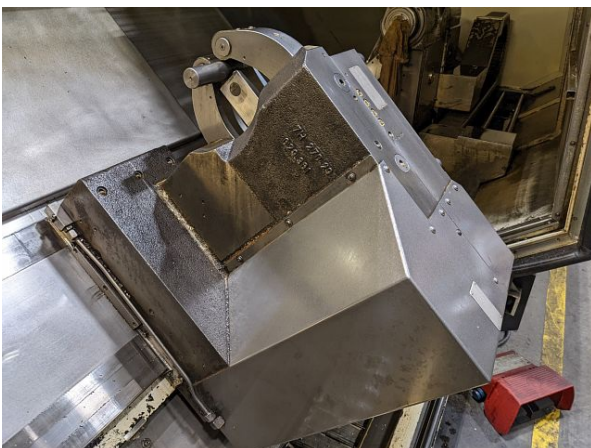
Bedienpult



Späneförderer



Arbeitsraum



Lünette