

Data Sheet

Reference No.: 42390

Blanking Press -mechanical-

Brand: RASTER
Model: RSE 250-560DN
YoM, approx.: 2011 used
Reconditioned:
Controls: PLC SIEMENS S7 300



Press Design

drive system: eccentric / crank
frame design: 4 column
openings in uprights: yes
opening in table: yes
feedstock transport direction: left to right

Press forces

total force (nominal): 25 to

Press Table

table surface (left-right): 560 mm
table surface (front-back): 490 mm
thickness of bolster plate: 50 mm
opening in bed (left-right): 380 mm
opening in bed (front-back): 100 mm

Slide

slide force: 25 to
table surface (left-right): 560 mm
table surface (front-back): 320 mm
stroke rate (max.): 700 /min

slide (mechan. Press)

slide adjustment: 60 mm
stroke adjustment: yes
stroke min.: 5 mm
stroke max.: 50 mm
stroke rate (min.): 80 /min
stroke rate (max.): 700 /min
main drive power: 15 kW

Tool Assembly Dimensions

shut height (stroke down, adjustment up), BDC: 265 mm

Strip-Feeder

feeder type: roll feeder
sheet width max: 300 mm
sheet thickness max: 4 mm
feeding step min.: 0.1 mm
feeding step max.: 9999.9 mm
band support rolls: yes

Electrical specifications

mains power supply: 25 kVA

Dimensions / weights

space requirements -left/right-: 1715 mm
space requirements -front/back-: 1015 mm
total height: 2477 mm
total weight approx.: 5400 kg

Attachments (presses)

decoiler: yes
leveller unit: yes
European CE standards: yes

Additional Information:

+ Roll feeder WVH 90/300
+ Coil-line RASTER 18.120-300.1 YOM 1981

Seller:

ProdEq Trading GmbH
Frank Goedicke
Reckholder 1, 9527 Niederhelfenschwil, Switzerland
+41 71 948 70 60
frank.goedicke@prodeq.ch

Photos & Documents

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