

Data Sheet

Reference No.: 42230

Fine Blanking Press -hydraulic-

Brand: SCHMID
Model: HSR100
YoM, approx.: 1991 used
Reconditioned:
Controls: PLC HONEYWELL IPC 620-20



Slide

total force (nominal): 100 to

slide (hydr. Press)

approximation velocity max.: 180 mm/s
working velocity min.: 7 mm/s
working velocity max.: 30 mm/s
return velocity max.: 185 mm/s

Counter Ram

nominal force: 20 to

V-Ring

nominal force: 40 to

Tool Dimensions

lower table (left-right): 400 mm
lower table (front-back): 400 mm
upper table (left-right): 550 mm
upper table (front-back): 536 mm
shut height max.: 235 mm
ram adjustment: 75 mm
distance between columns (H-frame): 550 mm
passline opening (free passage in side columns): 200 mm

Attachments -Fineblanking Press-

light barrier: yes
decoiler: optional
waste cutter: yes
slug separator: yes

Additional Information:

+ sorting device SCHMID TS490

Seller:

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Photos & Documents

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