

Data Sheet

Reference No.: 40826

High Speed Blanking Press

Brand: BRUDERER
Model: BSTA 40
YoM, approx.: 1973 used
Reconditioned:
Controls:



Press Design

frame design: H-frame, monoblock
openings in uprights: yes
feedstock transport direction: left to right

Press forces

total force (nominal): 40 to

Press Table

table surface (left-right): 670 mm
table surface (front-back): 550 mm

Slide

table surface (left-right): 660 mm
table surface (front-back): 400 mm
stroke: 57 mm
stroke rate (max.): 1200 /min

slide (mechan. Press)

stroke adjustment: yes
stroke min.: 13 mm
stroke max.: 57 mm
variable speed: yes
stroke rate (min.): 70 /min
stroke rate (max.): 1200 /min

Tool Assembly Dimensions

distance between columns (H-frame): 690 mm
passline opening (free passage in side columns): 204 mm

Dimensions / weights

space requirements -left/right-: 2200 mm
space requirements -front/back-: 1600 mm
total height: 3100 mm
total weight approx.: 6050 kg

Seller:

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Photos & Documents

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BRUDERER BSTA 40				MAX. VORSCHUB			
HUEBE / MIN	MAX. HUB			AVANCE MAXI			
COUPS / MIN	COURSE MAXI			MAXIMAL PITCH			
STROKES / MIN	MAX. STROKE			BBV 200 / 120	BBV 200 / 150		
	MM	INCH		MM	INCH	MM	INCH
70 - 500	57	2 1/4	120	4.72	150	5.91	
525				1	120	4.72	
550			120	4.72	100	3.94	
575			100	3.94	90	3.55	
600			87	3.43	84	3.31	
660	57	2 1/4	70	2.76	70	2.76	
700	51	2	62	2.44	62	2.44	
750	44	1 3/4	54	2.13	54	2.13	
810	38	1 1/2	47	1.85	47	1.85	
880	32	1 1/4	40	1.57	40	1.57	
1000	25	1	30	1.18	30	1.18	
1150	19	3/4	23	0.91	23	0.91	
1200	16	5/8	21	0.83	21	0.83	
1200	13	1/2	21	0.83	21	0.83	

Speed - stroke table



Side view