

Data Sheet

Reference No.: 37325

Fine Blanking Press -mechanical-

Brand: FEINTOOL
Model: GKP 50/80
YoM, approx.: 1971 used
Reconditioned:
Controls:



Press Design

drive system: knuckle-joint
feedstock transport direction: right to left

Slide

total force (nominal): 80 to
stroke: 50 mm
stroke rate (max.): 70 /min

Counter Ram

nominal force: 22 to

V-Ring

nominal force: 25 to

Tool Dimensions

lower table (left-right): 430 mm
lower table (front-back): 490 mm
upper table (left-right): 420 mm
upper table (front-back): 420 mm
shut height max.: 230 mm
ram adjustment: 80 mm
distance between columns (H-frame): 450 mm
passline opening (free passage in side columns): 200 mm

Overall Specifications (coil lines)

sheet width max.: 180 mm
sheet thickness max.: 5 mm

Strip-Feeder

feeder type: roll feeder
sheet width max.: 180 mm
sheet thickness max.: 5 mm
feeding step max.: 180 mm
sheet length min: 1350 mm
band lubrication system: yes

Crop Shear

sheet thickness max.: 5 mm
working width max.: 180 mm
stroke rate (max.): 70 /min
cutting force: 65 kN

Electrical specifications

total power consumption: 10 kW
mains voltage: 400 V
mains frequency: 50 Hz

Dimensions / weights

space requirements -left/right-: 1480 mm
space requirements -front/back-: 1600 mm
total height: 2280 mm
total weight approx.: 6000 kg

Additional Information:

Press can be inspect under power.
Feeder with hydr. motor.

Seller:

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Photos & Documents

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