

## Data Sheet

Reference No.: 32866

## Fine Blanking Press -hydraulical-

Brand: FEINTOOL  
Model: HFA 6300  
YoM, approx.: 1976 used  
Reconditioned: 2011  
Controls: PLC SIEMENS



### Slide

|                        |          |
|------------------------|----------|
| total force (nominal): | 630 to   |
| stroke rate (max.):    | 180 /min |
| cutting velocity min.: | 3 mm/s   |
| cutting velocity max.: | 12 mm/s  |
| closing velocity:      | 100 mm/s |
| returning velocity:    | 100 mm/s |

### V-Ring

|                |        |
|----------------|--------|
| nominal force: | 230 to |
| stroke:        | 30 mm  |

### Counter Ram

|                |        |
|----------------|--------|
| nominal force: | 120 to |
| stroke:        | 30 mm  |

### Tool Dimensions

|                                              |        |
|----------------------------------------------|--------|
| lower table (left-right):                    | 900 mm |
| lower table (front-back):                    | 900 mm |
| upper table (left-right):                    | 900 mm |
| upper table (front-back):                    | 900 mm |
| range of transfer pins - in strip direction: | 260 mm |

### Strip-Feeder

|                          |        |
|--------------------------|--------|
| feeder type: roll feeder |        |
| sheet width max.:        | 450 mm |
| sheet thickness max.:    | 14 mm  |
| feeding step min.:       | 1 mm   |
| feeding step max.:       | 999 mm |
| nominal force:           | 6 kN   |

### Electrical specifications

|                          |       |
|--------------------------|-------|
| total power consumption: | 80 kW |
|--------------------------|-------|

### Attachments -Fineblanking Press-

decoiler: optional  
leveller unit: optional  
waste cutter: yes  
slug separator: no

### Additional Information:

+ press rebuilt in 2011 with new hydraulics and new electrics

+ roller feeders with manual height adjustment

+ press frame reinforced with 4 tie rods

complete line currently dismantled and lying on stocks

### Seller:

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## Photos & Documents

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