

Data Sheet

Reference No.: 32009

Horizontal Boring Mill

Brand: WOTAN
Model: RAPID 2
YoM, approx.: 1987 overhauled
Reconditioned: 2007
Controls: CNC controls SIEMENS 840 D



Working Range -cubic-

number of processing axes (excl parallel axes):	5
.. among of them simultaneous CNC axes:	3
X-axis travel:	4000 mm
Y-axis travel:	2750 mm
Z-axis travel:	1600 mm
W-axis travel:	800 mm
rotating range B-axis from:	0 °
rotating range B-axis up to:	360 °

Table

table surface (left-right):	3400 mm
table surface (front-back):	1250 mm
workpiece load (max):	12000 kg
rotation axis: B	
- mode of operation: automatic	
- positioning/indexing:	90 °

milling spindle / head

spindle type: horizontal	
spindle diameter:	140 mm
tool fixture: ISO SK 50	
spindle revolutions (min):	2 /min
spindle revolutions (max):	2000 /min
number of gears:	4
drive power S1 100%:	56 kW

Axis drives

feed velocity (max):	5000 mm/min
rapid traverse:	10000 mm/min

Dimensions / weights

space requirements -left/right-:	9000 mm
space requirements -front/back-:	7500 mm
total weight approx.:	41800 kg

Additional Information:

without toolchanger
equipped with new CNC Siemens 840 D in 2008

Seller:

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Photos & Documents

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