

Data Sheet

Reference No.: 31100

Progressive Die Press -mechanical-

Brand: HEILBRONN
 Model: SAR 630/4
 YoM, approx.: 2007 used
 Reconditioned:
 Controls: PLC SIEMENS S7 300

Press Design

openings in uprights: yes
 number of suspensions: 4
 opening in table: yes

Press forces

total force (nominal): 630 to

Press Table

table surface (left-right): 2400 mm
 table surface (front-back): 1800 mm
 height above floor level: 950 mm

Slide

table surface (left-right): 2600 mm
 table surface (front-back): 1800 mm
 stroke: 450 mm

slide (mechan. Press)

slide adjustment: 200 mm
 stroke adjustment: no
 stroke max.: 450 mm
 variable speed: yes
 stroke rate (min.): 20 /min
 stroke rate (max.): 65 /min
 hydraulic overload protection: yes
 main drive power: 150 kW

Tool Assembly Dimensions

shut height (stroke down,
 adjustment up), BDC: 680 mm
 passline opening (free passage in
 side columns): 750 mm
 free passage between side columns
 (height): 600 mm

Dimensions / weights

total height: 6000 mm
 total weight approx.: 140000 kg

Attachments (presses)

return stroke damping: yes
 autom. tool clamping device: yes
 acc. to actual accident protection
 regulation: yes
 European CE standards: yes

Additional Information:

Attachments:
 + backlash absorbers
 + tool clamping system
 + roller bars in table
 + anti-vibration base plates

Press is new and was never in production.

Control equipment is not complete and has to be completed.

Seller:

ProdEq Deutschland GmbH Gebrauchtmachines,
 Vermittlungen
 Thomas Berger
 Weberweg 2, 42499 Hückeswagen, Germany
 +49 2192 935 382
 thomas.berger@prodeq.de