

Data Sheet

Reference No.: 13396

Fine Blanking Press -mechanical-

Brand: FEINTOOL
Model: GKP F 200/320
YoM, approx.: 1976 used
Reconditioned: 2011
Controls: PLC SIEMENS S7



Slide

total force (nominal):	320 to
stroke:	63 mm
stroke rate (max.):	40 /min
ram adjustment:	130 mm

V-Ring

nominal force:	100 to
stroke:	25 mm

Counter Ram

nominal force:	80 to
stroke:	24 mm

Tool Dimensions

lower table (left-right):	630 mm
lower table (front-back):	630 mm
upper table (left-right):	640 mm
upper table (front-back):	640 mm
shut height max.:	355 mm
distance between columns (H-frame):	800 mm
passline opening (free passage in side columns):	360 mm

Strip-Feeder

feeder type: roll feeder	
sheet width max:	320 mm
sheet thickness max:	10 mm

Electrical specifications

total power consumption:	33 kW
mains voltage:	380 V
mains frequency:	50 Hz

Dimensions / weights

space requirements -left/right-:	2690 mm
space requirements -front/back-:	2670 mm
total height:	4000 mm
total weight approx.:	24000 kg

Additional Information:

In 2011 the press was equipped with a SIEMENS S7 controls, new electrics and new drives.

Seller:

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